5/40

SPLIT

DART AEROSPACE LTD	Work Order:	24312B
Description: Bearing	Part Number:	D3284-011
Drawing: D3284 Rev. A	Qty:	6 70
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	10	05.09.21	10
2	PG	Issue P/O: to Eagle Copters Order P/N: 205-060-101-001 Certificate of Conformity is required	(1	05-0926	10
3	RG	Receive and Inspect for transit damage Ensure the Certificate of Conformity is attached	DL	05/10/03	6
4	ST	Identify and Stock	(7)	5/10/11	10
5	AC	Cost / part: 230.19	5	S-10-18	G
6	DC	Close W/O 776 , 8/	9	05/10/12	6

Rev Date Change		Date Change	Revised By	Approved
Α	04.05.13	New Issue	KJ/DS	-11



Dart Aerospace Ltd

By Date	Qty	Approval	1
	Gty	Mfg / Design Mgr	Approval QC Inspector
-			

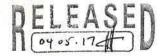
NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		STEP Description of NC Section A		Verification	A					
	STEP		Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector		

Part No:	PAR #:	Fault Category: NCR	R :	Yes No DQA:	Date: <u>05/10/12</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date:





DESIGN	DRAWN BY	DART AEROSPACE L' HAWKESBURY, ONTARIO, CANADA	TD
CHECKED	APPROVED	DRAWING NO. D3284 s	REV. A
DATE 04.05.06	1	ADJUSTABLE ENGINE MOUNT	SCALE 1:1
А	04.05.06	NEW ISSUE	



SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1, PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY

RETURN TO ENG INEERING

UMCCNT ROLLED COPY

IT TO AMENDMENT THOUT NOTICE

WORK ORDER

NO. 24312

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Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Sep 20, 2005 09:59 am

Work Order No : 0024312

Project Name : D3284-011
Project For : WK540
Work Order Type : Main
Main WO Number :

House Part Number : D3284-011

Description : Bearing Manufactured : Yes

Amount Req'd: 10
Amount Done: 0
Start Date: 09-20-05

Est Finish Date : 10-05-05
Act Finish Date : Drawings Reqd : No

Ok for Approval :

Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open

Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
=======================================	==			=======		
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========		======		
Burden	•	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) : 0.00 0.00

Eagle Copters Maintenance Ltd.

823 McTavish Road, ME Calgary, Alberta T2E 7G9 TCCA AMO Approval No. 6-81

LOT #: LT-05-018150



Sold To: Sold Date:

9/30/2005 9:40:27PM

Part No: 205-060-101-001

Description: ROD END

Serial No.

Condition: 1

New

Oty Sold:

6.00

Cure Date:

Manufacturer

Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of sirworthiness

September 30, 2005

Inspector

Lic No (Stamo

Maintenance Release